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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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005224

D350-764-011
Job Sheet 182575



Part No: D350-764-011

Job Qty: 1 ea

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/17/18	9/17/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 29 2018
110	Packaging	1 pcs	9/17/18	9/17/18	0.00	0.00	Packaging1-3		SEP 14 2018
120	QC	1 pcs	9/17/18	9/17/18	0.00	0.00	QC4		SEP 14 2018
130	Packaging	1 pcs	9/17/18	9/17/18	0.00	0.00	Packaging3-1		SEP 14 2018
135	DC	1 pcs	9/17/18	9/17/18	0.00	0.00	DC		SEP 14 2018
140	QC21-FG	1 Ea	9/17/18	9/17/18	0.00	0.00	QC21		SEP 14 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-764-011 Location:FG029
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	16 Ea (16 ea)	90-Start up Operation	5007279
AN3-3A	Bolt	32 Ea (32 ea)	90-Start up Operation	5056462
AN3-6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5048402
AN4-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM137412-0
AN970-6	Washer	4 Ea (4 ea)	90-Start up Operation	5082332
CCR264SS3-3	Cherry Rivet	16 Ea (16 ea)	90-Start up Operation	5082912
CR3212-4-2	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	5000546
CR3212-5-04	Rivet	4 Ea (4 ea)	90-Start up Operation	FM135274-3
CR3212-5-07	Rivet	4 Ea (4 ea)	90-Start up Operation	FM128429
D2854 4x 6" 8"	3/4" Velcro Strip	2.6660 ft (2.666 ea)	90-Start up Operation	5006127
D3578-041	Doubler	16 Ea (16 ea)	90-Start up Operation	5101462
D3636-041	Shoulder Harness	4 Ea (4 ea)	90-Start up Operation	5084089
D3637-041	Bracket Assembly	4 Ea (4 ea)	90-Start up Operation	5064206 x1 5097483 x1
D3637-3	Bracket	4 Ea (4 ea)	90-Start up Operation	5060507
D3638-1	Bushing	4 Ea (4 ea)	90-Start up Operation	5110019
D3639-1	Doubler	1 Ea (1 ea)	90-Start up Operation	5088465
D3639-2	Doubler	1 Ea (1 ea)	90-Start up Operation	5069966
D3639-3	Doubler	1 Ea (1 ea)	90-Start up Operation	3054005
D3639-4	Doubler	1 Ea (1 ea)	90-Start up Operation	2045342
D3640-1	Belt Guide	2 Ea (2 ea)	90-Start up Operation	5100524
D3640-3	Belt Guide	2 Ea (2 ea)	90-Start up Operation	5100188
D3641-1	Cover	2 Ea (2 ea)	90-Start up Operation	5063380

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																			
Date : _____		Step #: _____		MRB (QSI042) Approval																																																																																																																			
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DART
 AEROSPACE
 Container No: S106561
 Part: D350 - 764 - 011
 Job No: 182575
 Serial No/Batch: S106561
 Revision:
 Inspector:
 Exp Date:
 Instructions: FAA STC SR00211SE 15/04/2016 STC SH95-

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 Hawkesbury, ON K6A 1K7
 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

D3641-3	Cover	1 Ea (1 ea)	90-Start up Operation
D3641-4	Cover RH	1 Ea (1 ea)	90-Start up Operation
D3642-1	Doubler	2 Ea (2 ea)	90-Start up Operation
D3643-1	Stiffener	1 Ea (1 ea)	90-Start up Operation
D3643-2	Stiffener	1 Ea (1 ea)	90-Start up Operation
D3644-1	Shim	2 Ea (2 ea)	90-Start up Operation
D3657-1	Guide Tool	1 Ea (1 ea)	90-Start up Operation
MS20426AD3-3	Rivet	32 Ea (32 ea)	90-Start up Operation
MS20426AD4-4	Rivet	106 Ea (106 ea)	90-Start up Operation
MS20426AD4-6	Rivet	28 Ea (28 ea)	90-Start up Operation
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	90-Start up Operation
MS21059L3	Nut Plate	16 Ea (16 ea)	90-Start up Operation
MS21072-L3	Nut Plate	8 Ea (8 ea)	90-Start up Operation
MS35206-267	Screw	8 Ea (8 ea)	90-Start up Operation
NAS1149D0363J	Washer	48 Ea (48 ea)	90-Start up Operation
NAS1149D0963J	Washer	4 Ea (4 ea)	90-Start up Operation

5038820
 5038864
 5088981
 5038878
 5094748
 5088961
 F150614
 5019535-1
 FM132536X22 F125445-4x
 FM198621
 5048899
 5071352
 5058183
 5092514
 5068661
 5056386

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ALS4-1032-130	16	12,523	0
	AN3-3A	32	462	0
	AN3-6A	16	242	0
	AN4-10A	4	119	0
	AN970-6	4	280	0
	CCR264SS3-3	16	316	0
	CR3212-4-2	4	119	0
	CR3212-5-04	4	54	0
	CR3212-5-07	4	45	0
	D2854	3	164	0
	D3578-041	16	94	0
	D3636-041	4	21	0
	D3637-041	4	19	0
	D3637-3	4	9	0
	D3638-1	4	2	0
	D3639-1	1	8	0
	D3639-2	1	19	0
	D3639-3	1	14	0
	D3639-4	1	14	0
	D3640-1	2	11	0
	D3640-3	2	11	0
	D3641-1	2	14	0
	D3641-3	1	13	0
	D3641-4	1	14	0
	D3642-1	2	7	0
	D3643-1	1	11	0
	D3643-2	1	12	0
	D3644-1	2	6	0
	D3657-1	1	8	0
	MS20426AD3-3	32	3,621	0
	MS20426AD4-4	106	462	0
	MS20426AD4-6	28	1,994	0
	MS20470AD4-6	8	1,031	0
	MS21059L3	16	244	0
	MS21072-L3	8	67	0
	MS35206-267	8	99	0
	NAS1149D0363J	48	1,762	0
	NAS1149D0963J	4	500	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

Part Number D350-764-011
Description REAR SEAT SHOULDER HARNESS

Part Number D350-764-011

Description REAR SEAT SHOULDER HARNESS

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